

# FLEET ENGINEERS INCORPORATED

## Master Mount Installation Instructions



Installation Sheet #INS-03028

- 1) Insert the 5/8 bolt onto the Tube Mounting Sleeve. Make sure that the hex head of the bolt is aligned with the hex socket of the Master Mount sleeve.
- 2) Put the bolt through the selected hole in the frame. Place the Nord-Lock washer and nut onto the bolt then tighten nut to 180 fl. lbs. of torque.
- 3) Slide the Master Mount Tube into the sleeve then install and tighten the two setscrews to 230 in. lbs. or 19 ft. lbs. of torque.
- 4) Install an end cap the Master Mount tube per directions supplied.
- 5) Now you can install the Spray Master fender onto the Master Mount tubes.

*NOTE: These instructions for installing Master Multi-Mount are intended to be a general guide to help the installer. Because of the large number of possible mounting configurations, the installer is responsible for the installation design and for providing adequate clearance around the tire carrier (i.e. tire clearance, trailer clearance, etc.)*

*This product may not fit all truck models or types of suspensions. Check truck or trailer manufacturer for suspension travel specifications. Modifications to the brackets and/or the fenders may be required. Any modifications are at the discretion, responsibility and risk of the installer.*

