

# FLEET ENGINEERS INCORPORATED

## Quarter Fender Mounting Instructions

Installation Sheet #INS-97001

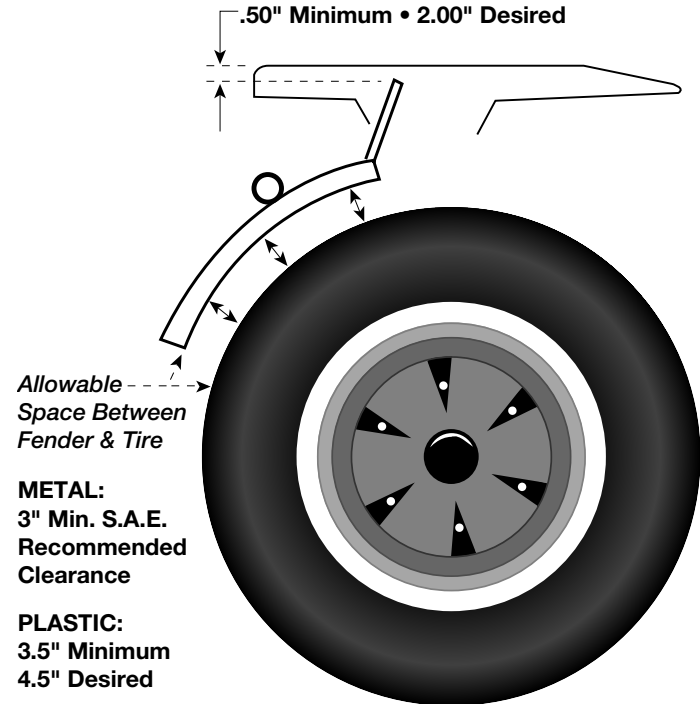
**Recommended quarter fender mounting will result in maximum fender & top flap product life.**

*50-foot pounds of torque is needed on the steel clamp and 75 foot pounds of torque is needed on the stainless clamp. This torque is to be applied to the nut instead of the bolt. When this torque is applied, the flange end of the clamp should touch.*

Installation Sheet # INS-97001 • 97 • Rev. E 12/06

Mount quarter fender so top of flap is lower than top of level fifth wheel.

.50" Minimum • 2.00" Desired



Allowable  
Space Between  
Fender & Tire

**METAL:**  
3" Min. S.A.E.  
Recommended  
Clearance

**PLASTIC:**  
3.5" Minimum  
4.5" Desired

**IMPORTANT:**

***Always allow for maximum suspension deflection.***